

How To Use Maximum Rating Tables

Maximum Rating Tables for Single Reduction Gear Reducers are shown on pages 306-310.

BEFORE YOU START:

Identify the Service Factor of the application (see page 644).

Determine the actual input horsepower of the motor by multiplying the motor's nameplate horsepower by the Service Factor.

Determine the output speed (RPM) required at output shaft of reducer.

Identify the mounting style required by your application from the style charts shown on pages 302-303. Note the basic mounting style (BMQ, HMQ, etc.).

To select the proper gear reducer size, use the Maximum Rating Tables as shown:

1 Find the appropriate Maximum Rating Tables pages for your basic mounting style. The tables begin on page 306.

Maximum Rating Tables 518 Series • All Styles



2 Locate the Input RPM and Output RPM columns on the left side of the table. Scroll down the Input RPM column to locate a listing where the desired input speed corresponds to the output speed required in your application. (Input RPM listings are rounded to the nearest hundred. Your actual input speed of 1750 can be correlated to 1800 with no material change in performance.)

4 Select motor frame size.

		Style BMQ				Style HMQ				
		Left Hand Catalog No.		Right Hand Catalog No.		Double Extension Catalog No.		Hollow Output Catalog No.		
7	1750	250	1.378	1.103	278	56C	W5180031	W5180041	W5180051	W5180071
	1150	164	0.950	0.760	292					
	750	175	0.981	0.775	279					
10	1150	115	0.679	0.536	294	56C	W5180032	W5180042	W5180052	W5180072
	1750	125	0.871	0.670	338					
14	1150	82	0.602	0.463	356	56C	W5180033	W5180043	W5180053	W5180073
	1750	83	0.796	0.533	405					
21	1150	55	0.555	0.372	426	56C	W5180034	W5180044	W5180054	
	1750	63	0.631	0.410	410					
28	1150	47	0.494	0.321	431	56C	W5180035	W5180045	W5180055	
	1750	47	0.490	0.309	414					
37	1150	31	0.340	0.214	436	56C	W5180036	W5180046	W5180056	
	1750	38	0.397	0.234	388					
46	1150	25	0.274	0.162	408	56C	W5180037	W5180047	W5180057	W5180077
	1750	29	0.363	0.203	442					
60	1150	19.2	0.250	0.140	465	56C	W5180038	W5180048	W5180058	W5180078
	1750	25.0	0.204	0.110	278					
70	1150	14.4	0.137	0.074	292	56C	W5180039	W5180049	W5180059	W5180079
	1750	17.2	0.144	0.070	261					
102	1150	11.3	0.098	0.048	275	56C	W5180040	W5180050	W5180060	W5180080

* Contact Factory for metric IEC input flange options available.

5 Identify catalog number of the basic reducer by continuing to the right. See page 304 for detailed information on building an exact model number.

3 Move across the table to the Input HP column until you find a rating that is equal to or greater than the actual input horsepower required. Once located, check the top of the table to identify the correct gear reducer size (512, 518, 520, etc.).

6 Verify physical dimensions using the dimensional drawings shown on page 312.

Single Reduction Reducers

Bravo[®] Worm - Worm Double Reduction

Bravo[®] Helical - Worm Double Reduction

Bravo[®] Worm - V Double Reduction

High Efficiency Helical - Worm Double Reduction

High Efficiency Helical - Worm Double Reduction

Bravo® Maximum Rating Tables

ALUMINUM GEAR REDUCERS

512 Series • All Styles

BRAVO®
Single Reduction Reducers

BRAVO® Worm - Worm
Double Reduction

BRAVO® Helical - Worm
Double Reduction

BRAVO® Accessory Kits

High Efficiency Helical - Inline
Gear Reducers

High Efficiency Helical - Worm
Gear Reducers

Style BMQ

Style HMQ



512 Series • Style BMQ & HMQ • 1.0 S.F.

Ratio	Input RPM	Output RPM	Input HP	Output HP	Output Torque (lb-in)	IEC Metric Input Flange*	Left Hand Catalog No.	Right Hand Catalog No.	Double Extension Catalog No.	Hollow Output Catalog No.
7	1750	250	0.764	0.611	154	56B14	W5120025	W5120033	W5120041	W5120081
	1150	164	0.528	0.422	162	63B14	W5120049	W5120057	W5120065	W5120089
10	1750	165	0.510	0.398	152	56B14	W5120026	W5120034	W5120042	W5120082
	1150	108	0.353	0.275	160	63B14	W5120050	W5120058	W5120066	W5120090
15	1750	117	0.441	0.322	174	56B14	W5120027	W5120035	W5120043	W5120083
	1150	77	0.305	0.223	183	63B14	W5120051	W5120059	W5120067	W5120091
20	1750	92	0.386	0.270	185	56B14	W5120028	W5120036	W5120044	W5120084
	1150	61	0.268	0.187	195	63B14	W5120052	W5120060	W5120068	W5120092
30	1750	58	0.299	0.185	200	56B14	W5120029	W5120037	W5120045	W5120085
	1150	38	0.206	0.128	210	63B14	W5120053	W5120061	W5120069	W5120093
39	1750	45	0.246	0.140	197	56B14	W5120030	W5120038	W5120046	W5120086
	1150	29	0.170	0.097	207	63B14	W5120054	W5120062	W5120070	W5120094
61	1750	29	0.168	0.084	184	56B14	W5120031	W5120039	W5120047	W5120087
	1150	18.9	0.116	0.058	194	63B14	W5120055	W5120063	W5120071	W5120095
80	1750	21.9	0.106	0.051	146	56B14	W5120032	W5120040	W5120048	W5120088
	1150	14.4	0.073	0.035	154	63B14	W5120056	W5120064	W5120072	W5120096

* Contact Factory for other metric IEC input flange options available.

Style B

Style H



512 Series • Style B & H • 1.0 S.F.

Ratio	Input RPM	Output RPM	Input HP	Output HP	Output Torque (lb-in)	Left Hand Catalog No.	Right Hand Catalog No.	Double Extension Catalog No.	Hollow Output Catalog No.
7	1750	250	0.764	0.611	154		Contact Factory		Contact Factory
	1150	164	0.528	0.422	162		Contact Factory		Contact Factory
10	1750	165	0.510	0.398	152		Contact Factory		Contact Factory
	1150	108	0.353	0.275	160		Contact Factory		Contact Factory
15	1750	117	0.441	0.322	174		Contact Factory		Contact Factory
	1150	77	0.305	0.223	183		Contact Factory		Contact Factory
20	1750	92	0.386	0.270	185		Contact Factory		Contact Factory
	1150	61	0.268	0.187	195		Contact Factory		Contact Factory
30	1750	58	0.299	0.185	200		Contact Factory		Contact Factory
	1150	38	0.206	0.128	210		Contact Factory		Contact Factory
39	1750	45	0.246	0.140	197		Contact Factory		Contact Factory
	1150	29	0.170	0.097	207		Contact Factory		Contact Factory
61	1750	29	0.168	0.084	184		Contact Factory		Contact Factory
	1150	18.9	0.116	0.058	194		Contact Factory		Contact Factory
80	1750	21.9	0.106	0.051	146		Contact Factory		Contact Factory
	1150	14.4	0.073	0.035	154		Contact Factory		Contact Factory

Maximum Rating Tables

518 Series • All Styles



Single Reduction Reducers

Bravo® Worm - Worm Double Reduction

Bravo® Helical - Worm Double Reduction

Bravo® Accessory Kits

High Efficiency Helical - Inline Gear Reducers

High Efficiency Helical - Worm Gear Reducers

Style BMQ

Style HMQ



518 Series • Style BMQ & HMQ • 1.0 S.F.

Ratio	Input RPM	Output RPM	Input HP	Output HP	Output Torque (lb-in)	NEMA C Input Flange*	Left Hand Catalog No.	Right Hand Catalog No.	Double Extension Catalog No.	Hollow Output Catalog No.
7	1750	250	1.378	1.103	278	56C	W5180031	W5180041	W5180051	W5180071
	1150	164	0.950	0.760	292					
10	1750	175	0.981	0.775	279	56C	W5180032	W5180042	W5180052	W5180072
	1150	115	0.679	0.536	294					
14	1750	125	0.871	0.670	338	56C	W5180033	W5180043	W5180053	W5180073
	1150	82	0.602	0.463	356					
21	1750	83	0.796	0.533	405	56C	W5180034	W5180044	W5180054	W5180074
	1150	55	0.555	0.372	426					
28	1750	63	0.631	0.410	410	56C	W5180035	W5180045	W5180055	W5180075
	1150	47	0.494	0.321	431					
37	1750	47	0.490	0.309	414	56C	W5180036	W5180046	W5180056	W5180076
	1150	31	0.340	0.214	436					
46	1750	38	0.397	0.234	388	56C	W5180037	W5180047	W5180057	W5180077
	1150	25	0.274	0.162	408					
60	1750	29	0.363	0.203	442	56C	W5180038	W5180048	W5180058	W5180078
	1150	19.2	0.250	0.140	465					
70	1750	25.0	0.204	0.110	278	56C	W5180039	W5180049	W5180059	W5180079
	1150	16.4	0.137	0.074	292					
102	1750	17.2	0.144	0.070	261	56C	W5180040	W5180050	W5180060	W5180080
	1150	11.3	0.098	0.048	275					

* Contact Factory for metric IEC input flange options available.

Style B

Style H



518 Series • Style B & H • 1.0 S.F.

Ratio	Input RPM	Output RPM	Input HP	Output HP	Output Torque (lb-in)	Left Hand Catalog No.	Right Hand Catalog No.	Double Extension Catalog No.	Hollow Output Catalog No.
7	1750	250	1.378	1.103	278	W5180001	W5180011	W5180021	W5180061
	1150	164	0.950	0.760	292				
10	1750	175	0.981	0.775	279	W5180002	W5180012	W5180022	W5180062
	1150	115	0.679	0.536	294				
14	1750	125	0.871	0.670	338	W5180003	W5180013	W5180023	W5180063
	1150	82	0.602	0.463	356				
21	1750	83	0.796	0.533	405	W5180004	W5180014	W5180024	W5180064
	1150	55	0.555	0.372	426				
28	1750	63	0.631	0.410	410	W5180005	W5180015	W5180025	W5180065
	1150	47	0.494	0.321	431				
37	1750	47	0.490	0.309	414	W5180006	W5180016	W5180026	W5180066
	1150	31	0.340	0.214	436				
46	1750	38	0.397	0.234	388	W5180007	W5180017	W5180027	W5180067
	1150	25	0.274	0.162	408				
60	1750	29	0.363	0.203	442	W5180008	W5180018	W5180028	W5180068
	150	19.2	0.250	0.140	465				
70	1750	25.0	0.204	0.110	278	W5180009	W5180019	W5180029	W5180069
	1150	16.4	0.137	0.074	292				
102	1750	17.2	0.144	0.070	261	W5180010	W5180020	W5180030	W5180070
	1150	11.3	0.098	0.048	275				

BRAVO[®]
Single Reduction Reducers

BRAVO[®] Worm - Worm
Double Reduction

BRAVO[®] Helical - Worm
Double Reduction

BRAVO[®] Accessory Kits

High Efficiency Helical - Inline
Gear Reducers

High Efficiency Helical - Worm
Gear Reducers

Style BMQ

Style HMQ



520 Series • Style BMQ & HMQ • 1.0 S.F.

Ratio	Input RPM	Output RPM	Input HP	Output HP	Output Torque (lb-in)	NEMA C Input Flange*	Left Hand Catalog No.	Right Hand Catalog No.	Double Extension Catalog No.	Hollow Output Catalog No.
7	1750	250	2.472	2.027	511	56C	W5200034	W5200045	W5200056	W5200078
	1150	164	1.707	1.400	538					
10	1750	175	1.961	1.569	565	56C	W5200035	W5200046	W5200057	W5200079
	1150	115	1.355	1.084	594					
14	1750	125	1.494	1.180	595	56C	W5200036	W5200047	W5200058	W5200080
	1150	82	1.031	0.814	626					
18	1750	97	1.196	0.897	583	56C	W5200037	W5200048	W5200059	W5200081
	1150	64	0.830	0.622	613					
26	1750	67	0.889	0.613	577	56C	W5200038	W5200049	W5200060	W5200082
	1150	44	0.614	0.424	607					
36	1750	49	0.684	0.472	607	56C	W5200039	W5200050	W5200061	W5200083
	1150	32	0.470	0.324	639					
43	1750	41	0.604	0.399	613	56C	W5200040	W5200051	W5200062	W5200084
	1150	27	0.419	0.276	645					
60	1750	29	0.486	0.282	613	56C	W5200041	W5200052	W5200063	W5200085
	1150	19.2	0.335	0.194	645					
68	1750	25.7	0.420	0.239	580	56C	W5200042	W5200053	W5200064	W5200086
	1150	16.9	0.289	0.165	610					
80	1750	21.9	0.368	0.199	569	56C	W5200043	W5200054	W5200065	W5200087
	1150	14.4	0.246	0.133	599					
100	1750	17.5	0.295	0.147	516	56C	W5200044	W5200055	W5200066	W5200088
	1150	11.5	0.207	0.103	543					

* Contact Factory for metric IEC input flange options available.

Style B

Style H



520 Series • Style B & H • 1.0 S.F.

Ratio	Input RPM	Output RPM	Input HP	Output HP	Output Torque (lb-in)	Left Hand Catalog No.	Right Hand Catalog No.	Double Extension Catalog No.	Hollow Output Catalog No.
7	1750	250	2.472	2.027	511	W5200001	W5200012	W5200023	W5200067
	1150	164	1.707	1.400	538				
10	1750	175	1.961	1.569	565	W5200002	W5200013	W5200024	W5200068
	1150	115	1.355	1.084	594				
14	1750	125	1.494	1.180	595	W5200003	W5200014	W5200025	W5200069
	1150	82	1.031	0.814	626				
18	1750	97	1.196	0.897	583	W5200004	W5200015	W5200026	W5200070
	1150	64	0.830	0.622	613				
26	1750	67	0.889	0.613	577	W5200005	W5200016	W5200027	W5200071
	1150	44	0.614	0.424	607				
36	1750	49	0.684	0.472	607	W5200006	W5200017	W5200028	W5200072
	1150	32	0.470	0.324	639				
43	1750	41	0.604	0.399	613	W5200007	W5200018	W5200029	W5200073
	1150	27	0.419	0.276	645				
60	1750	29	0.486	0.282	613	W5200008	W5200019	W5200030	W5200074
	1150	19.2	0.335	0.194	645				
68	1750	25.7	0.420	0.239	580	W5200009	W5200020	W5200031	W5200075
	1150	16.9	0.289	0.165	610				
80	1750	21.9	0.368	0.199	569	W5200010	W5200021	W5200032	W5200076
	1150	14.4	0.246	0.133	599				
100	1750	17.5	0.295	0.147	516	W5200011	W5200022	W5200033	W5200077
	1150	11.5	0.207	0.103	543				

Maximum Rating Tables

525 Series • All Styles



Single Reduction Reducers

Bravo® Worm - Worm Double Reduction

Bravo® Helical - Worm Double Reduction

Bravo® Accessory Kits

High Efficiency Helical - Inline Gear Reducers

High Efficiency Helical - Worm Gear Reducers

Style BMQ

Style HMQ



525 Series • Style BMQ & HMQ • 1.0 S.F.

Ratio	Input RPM	Output RPM	Input HP	Output HP	Output Torque (lb-in)	NEMA C Input Flange*	Left Hand Catalog No.	Right Hand Catalog No.	Double Extension Catalog No.	Hollow Output Catalog No.
7	1750	250	5.24	4.35	1097	56C	W5250034	W5250045	W5250056	W5250111
	1150	164	3.62	3.01	1155	140TC	W5250067	W5250078	W5250089	W5250122
10	1750	175	4.19	3.39	1222	56C	W5250035	W5250046	W5250057	W5250112
	1150	115	2.90	2.35	1287	140TC	W5250068	W5250079	W5250090	W5250123
15	1750	117	2.85	2.25	1214	56C	W5250036	W5250047	W5250058	W5250113
	1150	77	1.98	1.56	1278	140TC	W5250069	W5250080	W5250091	W5250124
19	1750	92	2.24	1.75	1197	56C	W5250037	W5250048	W5250059	W5250114
	1150	61	1.56	1.22	1260	140TC	W5250070	W5250081	W5250092	W5250125
24	1750	73	1.92	1.44	1246	56C	W5250038	W5250049	W5250060	W5250115
	1150	48	1.33	1.00	1312	140TC	W5250071	W5250082	W5250093	W5250126
30	1750	58	1.58	1.17	1274	56C	W5250039	W5250050	W5250061	W5250116
	1150	38	1.09	0.81	1341	140TC	W5250072	W5250083	W5250094	W5250127
36	1750	49	1.46	1.00	1281	56C	W5250040	W5250051	W5250062	W5250117
	1150	32	1.01	0.68	1349	140TC	W5250073	W5250084	W5250095	W5250128
45	1750	39	1.11	0.73	1182	56C	W5250041	W5250052	W5250063	W5250118
	1150	25.6	0.78	0.51	1244	140TC	W5250074	W5250085	W5250096	W5250129
67	1750	26.1	0.73	0.44	1069	56C	W5250042	W5250053	W5250064	W5250119
	1150	17.2	0.51	0.30	1125	140TC	W5250075	W5250086	W5250097	W5250130
80	1750	21.9	0.63	0.36	1034	56C	W5250043	W5250054	W5250065	W5250120
	1150	14.4	0.42	0.24	1089	140TC	W5250076	W5250087	W5250098	W5250131
94	1750	18.6	0.51	0.26	878	56C	W5250044	W5250055	W5250066	W5250121
	1150	12.2	0.34	0.18	924	140TC	W5250077	W5250088	W5250099	W5250132

* Contact Factory for metric IEC input flange options available.

Style B

Style H



525 Series • Style B & H • 1.0 S.F.

Ratio	Input RPM	Output RPM	Input HP	Output HP	Output Torque (lb-in)	Left Hand Catalog No.	Right Hand Catalog No.	Double Extension Catalog No.	Hollow Output Catalog No.
7	1750	250	5.24	4.35	1097	W5250001	W5250012	W5250023	W5250100
	1150	164	3.62	3.01	1155				
10	1750	175	4.19	3.39	1222	W5250002	W5250013	W5250024	W5250101
	1150	115	2.90	2.35	1287				
15	1750	117	2.85	2.25	1214	W5250003	W5250014	W5250025	W5250102
	1150	77	1.98	1.56	1278				
19	1750	92	2.24	1.75	1197	W5250004	W5250015	W5250026	W5250103
	1150	61	1.56	1.22	1260				
24	1750	73	1.92	1.44	1246	W5250005	W5250016	W5250027	W5250104
	1150	48	1.33	1.00	1312				
30	1750	58	1.58	1.17	1274	W5250006	W5250017	W5250028	W5250105
	1150	38	1.09	0.81	1341				
36	1750	49	1.46	1.00	1281	W5250007	W5250018	W5250029	W5250106
	1150	32	1.01	0.68	1349				
45	1750	39	1.11	0.73	1182	W5250008	W5250019	W5250030	W5250107
	1150	25.6	0.78	0.51	1244				
67	1750	26.1	0.73	0.44	1069	W5250009	W5250020	W5250031	W5250108
	1150	17.2	0.51	0.30	1125				
80	1750	21.9	0.63	0.36	1034	W5250010	W5250021	W5250032	W5250109
	1150	14.4	0.42	0.24	1089				
94	1750	18.6	0.51	0.26	878	W5250011	W5250022	W5250033	W5250110
	1150	12.2	0.34	0.18	924				

Style BMQ

Style HMQ



534 Series • BMQ & HMQ • 1.0 S.F.

Ratio	Input RPM	Output RPM	Input HP	Output HP	Output Torque (lb-in)	NEMA C Input Flange*	Left Hand Catalog No.	Right Hand Catalog No.	Double Extension Catalog No.	Hollow Output Catalog No.
7	1750	250	8.26	7.27	1832	180TC	W5340109	W5340121	W5340133	W5340181
	1150	164	5.70	5.02	1929					
10	1750	175	7.62	6.10	2196	140TC	W5340074	W5340086	W5340098	W5340170
	1150	115	5.27	4.22	2312	180TC	W5340110	W5340122	W5340134	W5340182
14	1750	125	5.91	4.61	2323	140TC	W5340075	W5340087	W5340099	W5340171
	1150	82	4.08	3.18	2446	180TC	W5340111	W5340123	W5340135	W5340183
20	1750	88	3.91	3.09	2212	140TC	W5340076	W5340088	W5340100	W5340172
	1150	58	2.71	2.14	2329	180TC	W5340112	W5340124	W5340136	W5340184
28	1750	63	3.37	2.53	2528	140TC	W5340078	W5340090	W5340102	W5340174
	1150	41	2.31	1.73	2661	180TC	W5340114	W5340126	W5340138	W5340186
38	1750	46	2.34	1.66	2279	56C	W5340043	W5340055	W5340067	W5340163
	1150	30	1.61	1.14	2399	140TC	W5340079	W5340091	W5340103	W5340175
52	1750	34	1.82	1.20	2229	56C	W5340045	W5340057	W5340069	W5340165
	1150	22.1	1.24	0.82	2347	140TC	W5340081	W5340093	W5340105	W5340177
67	1750	26.1	1.56	1.01	2458	56C	W5340046	W5340058	W5340070	W5340166
	1150	17.2	1.07	0.70	2588	140TC	W5340082	W5340094	W5340106	W5340178
96	1750	18.2	0.99	0.52	1735	56C	W5340048	W5340060	W5340072	W5340168
	1150	12.0	0.66	0.35	1827	140TC	W5340084	W5340096	W5340108	W5340180

* Contact Factory for additional NEMA and metric IEC input flange options available.

Style B

Style H



534 Series • Styles B & H • 1.0 S.F.

Ratio	Input RPM	Output RPM	Input HP	Output HP	Output Torque (lb-in)	Left Hand Catalog No.	Right Hand Catalog No.	Double Extension Catalog No.	Hollow Output Catalog No.
7	1750	250	8.26	7.27	1832	W5340001	W5340013	W5340025	W5340145
	1150	164	5.70	5.02	1929				
10	1750	175	7.62	6.10	2196	W5340002	W5340014	W5340026	W5340146
	1150	115	5.27	4.22	2312				
14	1750	125	5.91	4.61	2323	W5340003	W5340015	W5340027	W5340147
	1150	82	4.08	3.18	2446				
20	1750	88	3.91	3.09	2212	W5340004	W5340016	W5340028	W5340148
	1150	58	2.71	2.14	2329				
28	1750	63	3.37	2.53	2528	W5340006	W5340018	W5340030	W5340150
	1150	41	2.31	1.73	2661				
38	1750	46	2.34	1.66	2279	W5340007	W5340019	W5340031	W5340151
	1150	30	1.61	1.14	2399				
52	1750	34	1.82	1.20	2229	W5340009	W5340021	W5340033	W5340153
	1150	22.1	1.24	0.82	2347				
67	1750	26.1	1.56	1.01	2458	W5340010	W5340022	W5340034	W5340154
	1150	17.2	1.07	0.70	2588				
96	1750	18.2	0.99	0.52	1735	W5340012	W5340024	W5340036	W5340156
	1150	12.0	0.66	0.35	1827				